

# Expert Statement

No. 555 43422/5e dated 06 May 2010

## Testing according to DIN EN 204 – D4



**Client**                      **Collano Adhesives AG**  
Eichenstr. 12

6203 Sempach-Station  
Switzerland

**Order**                      With this expert statement it is confirmed that the results of the testing according to DIN EN 204 of an adhesive stated in the test report no. 505 33444/3e are transferrable to the adhesive with the product name „**Collano DW 2040 with Collano Hardener HR 910**“ given by the identity statement dated 31.03.2010 and authority dated 26.03.2010.

**Test results**              The evaluations of the partial results of the test report dated 09. August 2002 are presented in the following table.

Load group	Storage sequence	Min. value acc. to EN 204 in N/mm <sup>2</sup>	Mean value of the adhesive strength in N/mm <sup>2</sup>
D4	1	≥ 10	13.2
D4	3	≥ 4	6.3
D4	5	≥ 4	5.2

On the basis of the determined values the adhesive „**Collano DW 2040 with Collano Hardener HR 910**“ may be classified in durability class D4 according to DIN EN 204 and thus may be marked

### **Adhesive DIN EN 204 – D4**

ift Rosenheim  
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