

Expert Statement

No. 555 43422/1e dated 06 May 2010

Testing according to DIN EN 204 – D4



Client **Collano Adhesives AG**
Eichenstr. 12

6203 Sempach-Station
Switzerland

Order With this expert statement it is confirmed that the results of the testing according to DIN EN 204 of an adhesive stated in the test report no. 505 25869/1e are transferrable to the adhesive with the product name „**Collano DW 2044**“ given by the identity statement dated 31.03.2010 and authority dated 26.03.2010.

Test results The evaluations of the partial results of the test report dated 09 August 2002 are presented in the following table.

Durability-class	Conditioning sequence	Adhesive property in N/mm ²					Variation coefficient in %	estimated-wood breakage in %
		Min. value acc. to DIN EN 204	Average value	Minimum value	Maximum value	Standard deviation		
D4	1	≥ 10	14.44	13.02	15.36	0.61	4.20	100
D4	3	≥ 4	4.07	3.76	4.27	0.14	3.44	0
D4	5	≥ 4	4.25	3.72	4.59	0.25	5.98	0

On the basis of the determined values the adhesive „**Collano DW 2044**“ may be classified in durability class D4 according to DIN EN 204 and thus may be marked

Adhesive DIN EN 204 – D4

ift Rosenheim
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